



Dart Aerospace Ltd.
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D3574-2

Job Sheet 188624



Part No: D3574-2

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	1/31/19	1/31/19	0.72	0.86	Waterjet - Flow		SC 19/01/19
110	QC	2 pcs	1/31/19	1/31/19	0.00	0.00	QC2 Waterjet-2		SC 19/01/19
120	QC	2 pcs	1/31/19	1/31/19	0.00	0.00	QC8-3		38
150	Packaging	2 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3 PK002		DAS 15 2019
160	QC21-SA	2 Ea	1/31/19	1/31/19	0.00	0.00	QC21		9

Part Op Descriptions: 100 - 1-Cut as per Dwg D3574 Dwg Rev: B Prog Rev: B 2-Debur

DAS
21
9-25
JAN 18 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	43.1000 sf (21.55 ea) 20.9	100-Waterjet - Flow - 1	514 3881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	43	1,790	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART AEROSPACE LTD		Work Order: 188629
Description: Cabin Floor Protector		Part Number: D3574-2
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.008	1			
7.37	+/-0.030	7.37	1			
10.75	+/-0.030	10.75	1			
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.25	1			
25.87	+/-0.030	25.87	1			
39.75	+/-0.030	39.75	1			
44.75	+/-0.030	44.75	1			
53.51	+/-0.030	53.51	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.75	+/-0.030	10.75	1			
11.00	+/-0.030	11.00	1			
14.75	+/-0.030	14.75	1			
25.50	+/-0.030	25.50	1			
25.75	+/-0.030	25.75	1			
26.00	+/-0.030	26.00	1			
32.87	+/-0.030	32.87	1			
38.81	+/-0.030	38.81	1			
45.00	+/-0.030	45.00	1			
48.25	+/-0.030	48.25	1			
58.38	+/-0.030	58.38	1			
61.25	+/-0.030	61.25	1			
64.13	+/-0.030	64.13	1			
64.63	+/-0.030	64.63	1			
66.50	+/-0.030	66.50	1			
7.50	+/-0.030	7.50	1			
9.50	+/-0.030	9.50	1			
10.38	+/-0.030	10.38	1			
10.88	+/-0.030	10.88	1			
14.50	+/-0.030	14.50	1			
16.56	+/-0.030	16.56	1			
18.75	+/-0.030	18.75	1			
24.13	+/-0.030	24.13	1			

DART AEROSPACE LTD		Work Order: 188624
Description: Cabin Floor Protector		Part Number: D3574-2
Inspection Dwg: D3574	Rev: B	Page 2 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

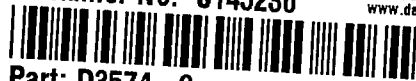
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.50	+/-0.030	26.50	1		VSC-01	
30.50	+/-0.030	30.50	1		79/0	
33.88	+/-0.030	33.88	1			
39.50	+/-0.030	39.50	1			
40.25	+/-0.030	40.25	1			
43.50	+/-0.030	43.50	1			
46.60	+/-0.030	46.60	1			
7.63	+/-0.030	7.63	1			
11.00	+/-0.030	11.00	1			
11.50	+/-0.030	11.50	1			
16.75	+/-0.030	16.75	1			
19.00	+/-0.030	19.00	1			
22.50	+/-0.030	22.50	1			
30.75	+/-0.030	30.75	1			
32.63	+/-0.030	32.63	1			
32.75	+/-0.030	32.75	1			
35.13	+/-0.030	35.13	1			
36.50	+/-0.030	36.50	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.88	1			
43.63	+/-0.030	43.63	1			
0.125	+/-0.010	0.125	1			

Measured by: SC	Audited by: 38	Prototype Approval:	N/A
Date: 19/01/15	Date: 19-01-17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	



Container No: S145230



Part: D3574-2

Job No: 188624

Serial No/Batch: S145230

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/16/19